

Instructions For Type 2 Aluminum Side Step - Part # 15-2028-0

1. Check parts list below to ensure there are no missing parts

- (1) Extruded aluminum step board
- (2) Polished aluminum step brackets
- (4) M8x1.25 Chrome Carrage Bolts

- (6) M8 Flat Washers
- (2) M8x1.25x20 Zinc Bolts
- (2) M8 Lock Washers

2. Insert Brackets into existing square jack channels with the large section pointing down and the rectangular opening facing the center of the vehicle. Bolt the brackets in place (no drilling required) using the M8x1.25x20 bolt, flat washer and lock washer. Do not tighten bolt up at this time. Repeat this procedure for the other bracket.

3. Starting at one end place the center step into the mating bracket with the polished edge facing outward and insert 2 chrome carriage bolts thru the bracket and the center step, secure the bolts using a flat washer and the M8 nylock nut. Do not tighten up bolts at this time. You may want to have a helper or use a jack stand hold the opposite end of the center step in place while you attach bolts. Repeat this procedure for the opposite end. Once all bolts are installed tighten up the two bracket securing bolts in the jack channel and the four carriage bolts on the step.



99-4449-0/0817

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