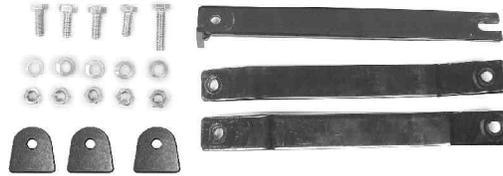
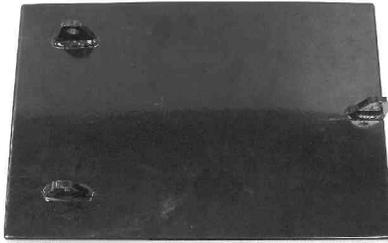




Instructions for Tool Tray 00-5020-0



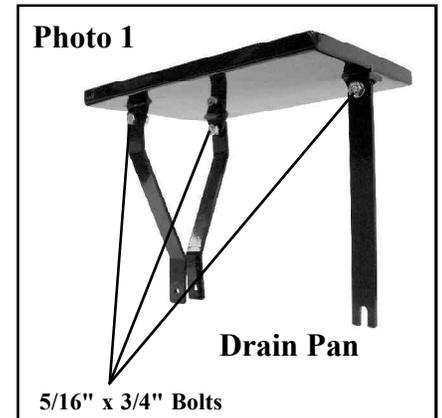
Contents:

- (1) Tray
- (1) Straight Bracket
- (2) Angle Brackets
- (4) 5/16" x 3/4" Bolts
- (1) 5/16" x 1 1/4" Bolt
- (5) Lock Washers
- (5) 5/16" Nuts
- (3) Weld on Tabs

Drain pan tray

Bolt the slotted bracket to the front single tab of the tray. Slotted portion facing away, with the lock tab facing out. Bolt the two angle brackets to the outside of the two remaining tabs (these two brackets will always be bolted here) use the 5/16" x 3/4" bolts, nuts and lock washers (supplied) to fasten all three brackets. (See photo 1)

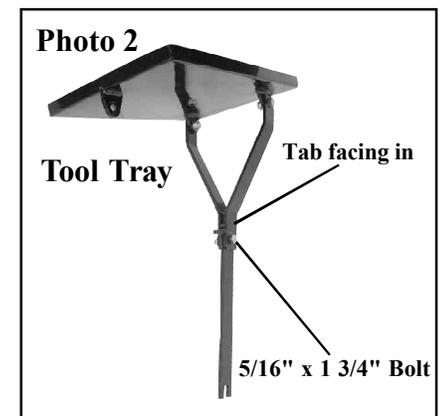
When fastening the tray to the engine stand, bolt the two angle brackets to the outsides of the tab on the stand for the brace using the existing bolt. If this bolt is too short, use the 5/16" x 1 1/4" bolt, nut and lock washer supplied with your tray. Bolt the front leg (slotted) of the tray to the front tab of the stand and tighten all of the bolts securely before putting any weight on it. **Note: This tray is meant for oil drain pans and lightweight items only; it will not support the weight of an engine.**



Tool tray

Bolt the two angle brackets to the outsides of the tabs using the 5/16" x 3/4" bolts, nuts and lock washers (supplied). Bolt the slotted bracket between the two angle brackets using the 1 1/4" bolt furnished, with the lock tab facing in and the slot facing down.- (see photo 2)

When attaching the tray to the stand; Bolt the single tab to the top tab on the engine and the slotted bracket to the bottom tab of the stand using the 5/16" x 3/4" bolts, nuts and lock washers furnished. Tighten all of the bolts securely before sitting any tools on the tray.



Upgrading an existing 00-5007-0 engine stand

This tray is furnished with three weld-on tabs to upgrade a previously manufactured EMPI 00-5007-0 engine stand. Weld one tab on the back of the upright, 2" from the lower edge of the head of the stand, to the center of the hole in the tab, in the middle of the tube. Weld the second tab 12 3/4" down from the first tab from the center hole in top tab to the center of the hole of the bottom tab, in the middle of the tube as well. (See photo 3)

The third tab is to be welded to the center of the bottom leg of the stand at the front of the leg, 10 3/4" from the center of the hole on the existing tab for the brace to the center of the new tab. (See photo 3) (When mounting these tabs, you may want to loosely fasten them to your tray and mock-up the tray and tabs in their intended locations, then tack weld them in place first. Then remove the tray and finish welding them.)

