

VALVE ADJUSTING SCREW FOR EMPI PART # 21-2031

1. Remove rocker arm assemblies and install adjustment screw from the underside of the arms. Install lock nuts loosely on screws.
2. Re-install rocker arm assemblies using special spacers provided in kit and torque to proper specs. (Consult manual for proper torque specs.)
3. Leaving lock nuts loose, adjust to proper clearance, using the 3mm hex key, provided in kit. (Consult manual for proper torque specs.)
4. Holding the adjustment screw in place with the hex key, tighten lock nuts against rocker using an open-end wrench.
5. With screw now secured, torque the lock nuts to specs. (Consult manual for proper torque specs.)

IMPORTANT

DO NOT OVER TORQUE LOCK NUTS AS THEY MAY CAUSE TOP PORTION OF ADJUSTING SCREWS TO BREAK OFF. ANY ATTEMPT TO ADJUST CLEARANCE AFTER LOCK NUTS ARE TIGHTENED MAY ALSO CAUSE BREAKAGE.

99-4012/0116

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